

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO36689	All Receipt Dates	All Lines
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All Item ID/GL/WOs All Rec. Employees

Grouped by Vendor ID

Total Received Quantity:	285.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$827.37
Total Balance Due Quantity:	0.0000

MET LUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7
Tel.: 450 641-3330

Shipping Order

16/06/2017

Order : 126407
Reference : 36689
Ship : PICK UP / PICK UP

Customer: 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
SF14124HR	304 STAIN FLA .25" X .500" HR 7 long vrai flat bar HT # 56900658	84	84	Ø
SSQT34340494	304 SQ TUBE .750 X .049 WALL 25 long *** TBG113301	500	200	300

SHIP JOURNEY COLLECT

SF17-6-16.

Shipping : _____

Package No : _____

Merchandise Received: _____

Ref. : _____

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304750.75049
 DATE: 17-06-19

PO / BATCH NO.: 1036689/M/37824

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 200'
 QUANTITY INSPECTED: 200'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: W.049
 THICKNESS RECEIVED: W.049
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	Astm A554
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	H7 # 113301
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 39</u> DATE: <u>17-06-19</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304B0.250X0.500
 DATE: 17-06-19

PO / BATCH NO.: PO36689/M137824

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 84'
 QUANTITY INSPECTED: 84'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .250
 THICKNESS RECEIVED: .250
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	ASTM A276
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	47#56900658
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>39</u> DATE: <u>17-06-19</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Das DO # 36689

BOLLINGHAUS[®] STEEL Bollinghaus Steel, SA DIN EN ISO 9001:2008 TÜV CERT No. 01 100 030458		Abnahmeprüfzeugnis / Mill Test Certificate / Certif. de Qualidade EN 10204:2004 / 3.1		No.: / Nr.: / Nr.: 0000119911										
Unsere Innere Verweisung / Our Int. Ref / ref int 5600031591 000040		Datum / Date / Data 26.09.2016												
Normen / Standards / Normas TYPE 304/UNS S30400 and TYPE 304/UNS S30403 acc. to ASTM A479/A479M-16, A276/A276M-16a, SAE-AMS-QQ-S 763D, AMS5639H, AMS5647J, ASME SA479/SA479M, ASME SA276, ASTM A182/A182M-16a F304/304L, A193/A193M-16 CL 1Gr.B8, ASTM A314-15, ASTM A320/A320M-16a, DOD-F24069/6, ASME SA182/SA182M, ASME SA 193/SA193M, ASME SA320 CL 1Gr.B8, ASTM A262-15 Practice E, grain size as per ASTM E112, NACE MR 0175, Mercury free statement, not weld repair statement, contents of N, Co, Mo and Cu, in hot rolled, solution annealed, pickled, straightened execution as per ASTM A484/A484M-16.														
Kunde / Customer / Cliente			Endgültiger Kunde / Final Customer / Cliente Final											
Bestell Nr. / Order Nr. / Enc. Nr. C105024			Bestell Nr. / Order Nr. / Enc. Nr. C105024.01											
Produktgruppe / Product Group / Grupo Produto AISI 304/L FLAT 1/4 X 1/2"		Gewicht / Weight / Peso 1.059 lb		Bunde / Bundlé / Atados 01										
Werkstoff-Nr. Material-no. Qualidade 1.4307		Werkstoff-Normbezeichnung / Material standard grade / Norma do material X 2 CrNi 18-9												
Beschreibung / Description / Descrição Stainless steel flat bars, hot rolled, solution annealed, straightened, pickled. US DRAR 252 225-7009. MELT SOURCE: United Kingdom / MFG: Portugal.														
Schmelz-Nr. / Cast nr. / Fusão nr. 56900656														
Chemische Analyse in % / Chemical composition in % / Análise química em %														
	C	0.030	Si	0.228	Mn	1.830	P	0.030	S	0.026	Cr	18.100	Ni	8.100
	Mo	0.430	Co	0.205	Cu	0.298	N	0.084	Ti	0.003	Nb	0.021	Al	0.006
Problem Nr. Test no. Amostra no.		ASTM E399 Kerbschlagarbeit Impact Test Resistência (Charpy V) [J]		Streckgrenze Yield point Tensão limite Rp 0.2 % [Ksi]		Dehngrenze 1% point Limite de extensão Rp 1.0% [Ksi]		Zugfestigkeit Tensile strength Tensão de rotura Rm [Ksi]		Dehnung Elongation Alongamento A5 [%]		Einschnürung Reduction of area Coef. Estricção Z [%]		
4082619.01-01		47.1		54.5		93.5		56.1 59.3		72.9				
Visuelle Kontrolle Visual inspection Inspeção visual <input checked="" type="checkbox"/> OK		ASTM E10 Härte Hardness Dureza 190 [HB]		ASTM A262 Practice E Korrosionsbeständigkeit K Test Corrosão Intermetálica <input checked="" type="checkbox"/> OK		Wärmebehandlung Heat treatment Tratamento térmico Annealed Quenched 1900 °F (1050 °C) (water quenched)								
ASTM A484 Maßkontrolle Dimensional inspection Inspeção dimensional <input checked="" type="checkbox"/> OK		ASTM E112 Korngröße Grain size Tamanho de grão 9		Werkstoffverständiger Quality Control Representative Inspector da Qualidade N 305										
Verwechslungsprüfung Test of identity Teste de identificação <input checked="" type="checkbox"/> OK		Makroskopische Untersuchung Macrographic test Material free from segregation defects. <input checked="" type="checkbox"/> OK		Nuno Silva (Q-NS)										
Bemerkungen / Remarks / Observações Country of origin: Portugal. No weld repair done. Material is free of mercury and radiation contamination.				Hiermit bestätigen wir, dass das Material der oben genannten Spezifikation entspricht. We confirm that this material meets the specification according to the mentioned standards. Confirmamos que este material respeita as especificações de acordo com as normas referidas.										

DAS
39
9-89

19447



YONGYUAN
YC INOX CO., LTD.

檢驗證明書

INSPECTION CERTIFICATE

524彰化縣溪州鄉中山路四段270號
No.270, Sec.4, Jungshan Rd., Shijou Shiang,
Chang-Hwa, Taiwan, R.O.C
http://www.ycinox.com
TEL : +886-4-8899666 FAX : +886-4-8899770



客戶名稱 Customer	客戶編號 Customer No.		FCA027		證明書號碼 Certificate No.	170110P0122
產品名稱 Product	商業發票號碼 Commercial Invoice No.		J15120312		證明書日期 Date of Issue	2017/01/10
規格名稱 Specification	客戶採購單號 PO No.		P006792		訂單編號 Order No.	EP16110139-1
鋼種 Steel Grade	提貨單號碼 Weight No.		C17010081		P.I.號碼 P.I.No.	PI 1611-087

項目 Item No.	產品規格 Product Description	尺寸 Dimension	數量 Quantity Pcs	表面 Finish	化學成份(%) Chemical Composition										拉伸試驗 Tension Test		硬度試驗 Hardness Test
					C X10 ⁻³	Si X10 ⁻²	Mn X10 ⁻²	P X10 ⁻³	S X10 ⁻³	Cr X10 ⁻²	Ni X10 ⁻²	Mo X10 ⁻³	0.02%V.S.	MPa	延伸率 E.L. %		
1	TBG113301	3/4" (19mm) x 3/4" (19mm) x 0.049" (1.25mm) x 20FT	50	MILL	80	100	200	45	30	1100	2000	800	1800	312	650	52	85
2	TBG091295	2 1/2" (63.5mm) x 2 1/2" (63.5mm) x 1/4" x 20FT	5	MILL	44	47	89	35	41	806	1820	312	650	620	53	84	
3	TBG092176	2 (50.8mm) x 2 (50.8mm) x 1/4" x 20FT	13	MILL	19	28	141	26	3	800	1828	297	620	53	84		
4	TBG121892	3 (76.2mm) x 3 (76.2mm) x 1/4" x 20FT	23	MILL	24	31	139	28	8	804	1821	305	649	52	84		
5	TBG122730	3 (76.2mm) x 3 (76.2mm) x 1/4" x 20FT	13	MILL	24	44	154	29	7	802	1827	298	626	53	85		
6	TBG113722	4" (101.6mm) x 4" (101.6mm) x 0.12" (3.05mm) x 20FT	23	MILL	18	31	137	33	3	804	1837	289	651	52	83		
7	TBG113712	4" (101.6mm) x 4" (101.6mm) x 0.12" (3.05mm) x 20FT	13	MILL	16	31	104	24	2	810	1813	301	659	53	87		
8	TBG113689	4" (101.6mm) x 4" (101.6mm) x 0.12" (3.05mm) x 20FT	25	MILL	19	31	138	35	7	804	1827	289	626	53	85		
9	TBG122118	1 1/2" (38.1mm) x 1 1/2" (38.1mm) x 0.12" (3.05mm) x 20FT	30	MILL	21	44	156	26	2	810	1813	301	659	53	87		
10	TBG113247	2 (50.8mm) x 2 (50.8mm) x 0.12" (3.05mm) x 20FT	25	MILL	42	49	93	34	2	812	1819	275	612	53	82		
11	TBG113248	2 (50.8mm) x 2 (50.8mm) x 0.12" (3.05mm) x 20FT	25	MILL	54	48	134	33	6	801	1806	280	644	53	84		
TOTAL			275														

Surveyor By	Visual Inspection (Surface) and Dimension Check : OK	
N/A	茲證明本文所列產品、均依材料標準製造及試驗，並符合標準之要求，與無編附汙染。 We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification. The material described above has been found free of radiation by raw material supplier.	
1.ISO 9001:2008 (No.01 100 055299) 2.PED / AD2000 (No.01 202 TWIN/C-05 0105) 3.ISO 14001:2004 (No.01 104 822 096385) 4.OHSAS 18001:2007 (No.01 113 822 096385)		10MPa=1N/mm ² =10bar=145psi=10.2kgf/cm ² Manager of Quality Assurance Department



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36689**

Purchase Order Date 6/14/2017

PO Print Date 6/14/2017

Page Number 1 of 2

Order From :

VC-MET002

Ship To : DART AEROSPACE LTD

METAUX SOLUTIONS
2625 BOUL JACQUES-CARTIER EST
LONGUEUIL, QC J4N 1L7
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
JUN 14 2017

Contact Name

Vendor Phone 800 558 8858

Ship To Contact

Ship To Phone

Ship Via: Journey Freight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	6/20/2017 Yes 6/20/2017		80.00 f <i>g4.</i>	\$4.25	\$340.00
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE							
Line Total:							\$340.00
2	M304TS0.750W.049	304 SQ Tube .75x.75x.049W	6/20/2017 Yes 6/20/2017		500.00 f	\$3.80	\$1,900.00
MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR AS PER ASTM A269 MILL FINISH							
<i>recu 2008 SP17-6-19</i>							
Line Total:							\$1,900.00

Note:

6/14/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36689

Purchase Order Date 6/14/2017

PO Print Date 6/14/2017

Page Number 2 of 2

Order From :
METAUX SOLUTIONS
2625 BOUL JACQUES-CARTIER EST
LONGUEUIL, QC J4N 1L7
CA

VC-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 558 8858

Ship To Contact

Ship To Phone

Ship Via: Journey Freight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

3	71401-45	PROCUREMENT QUALITY CLAUSES	6/20/2017	1.00	\$0.00	\$0.00
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No

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

8/7-6-19

Line Total: \$0.00

PO Total: \$2,240.00

CLD

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 6/14/2017